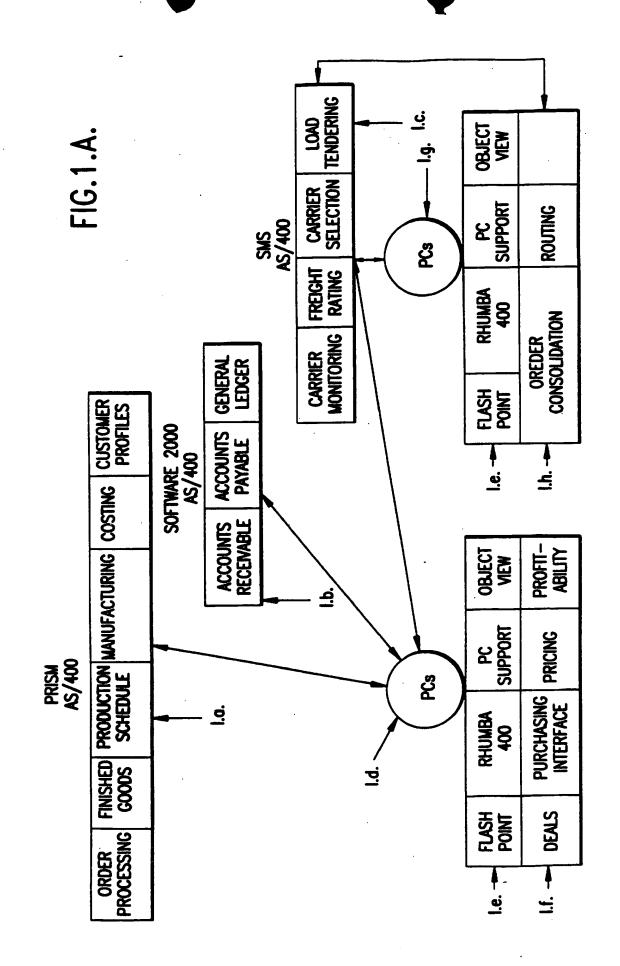
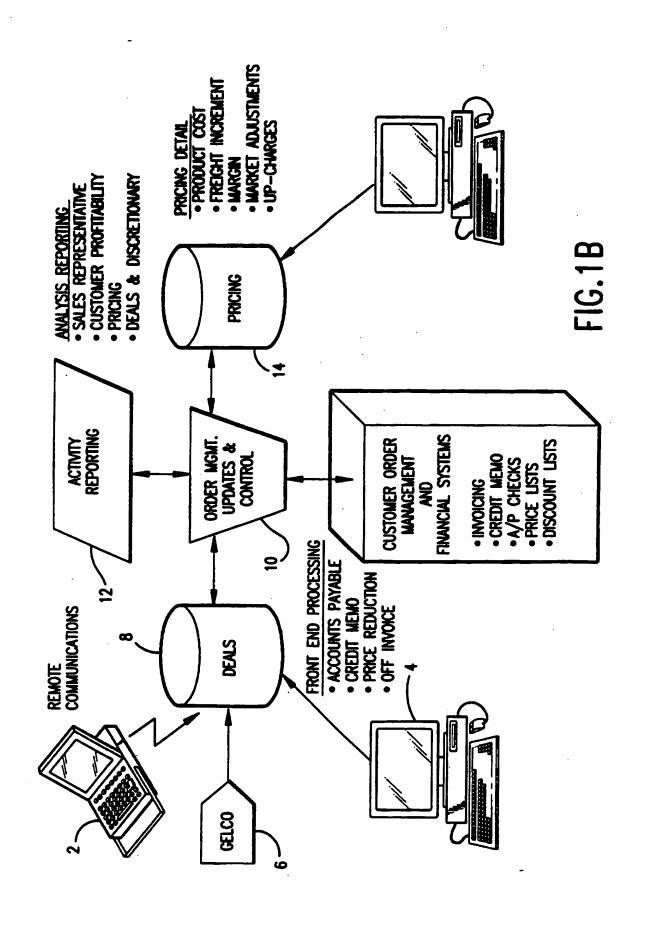


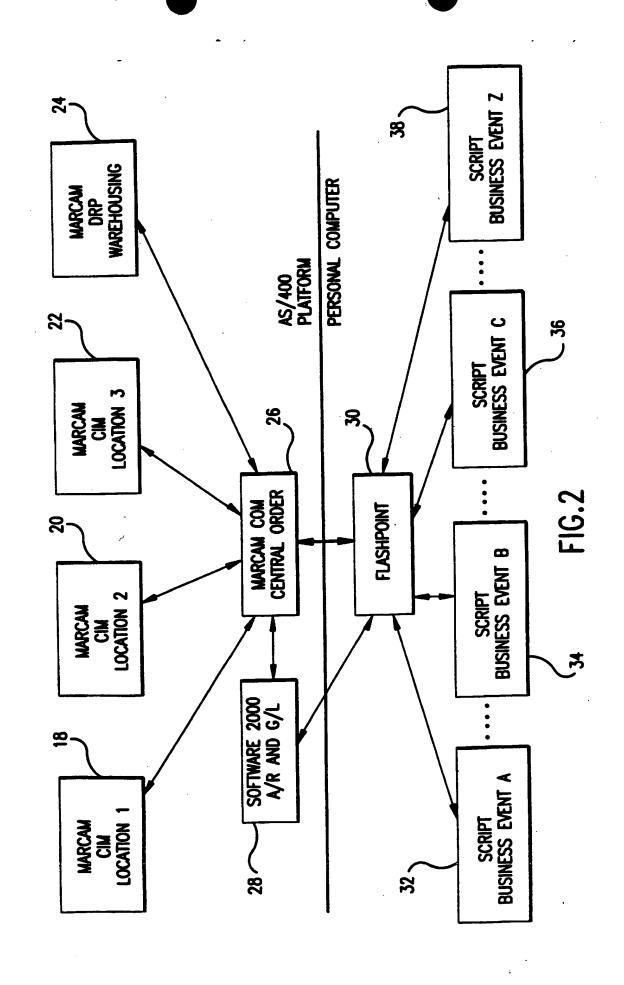
FIG.1



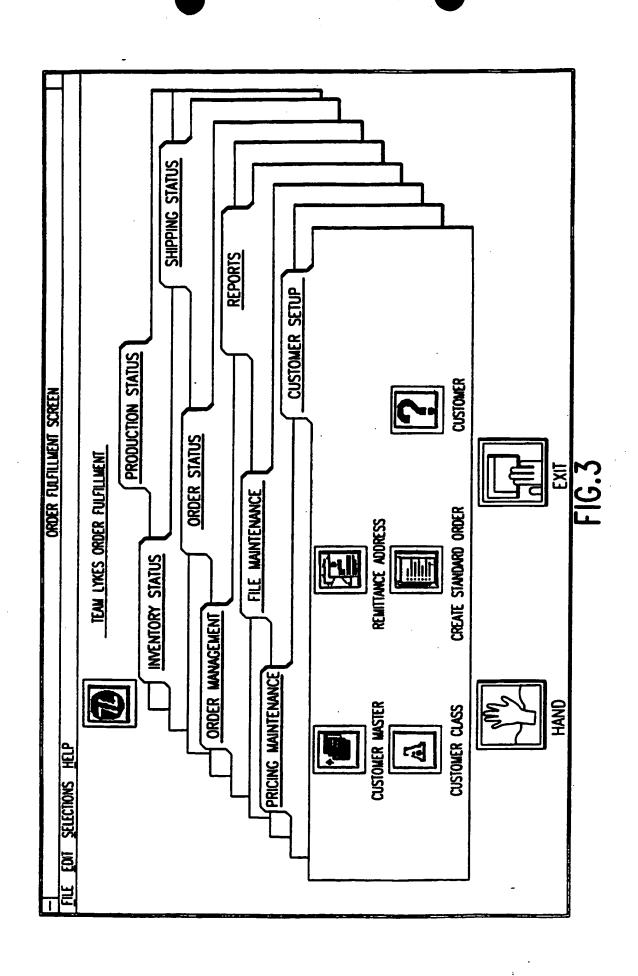
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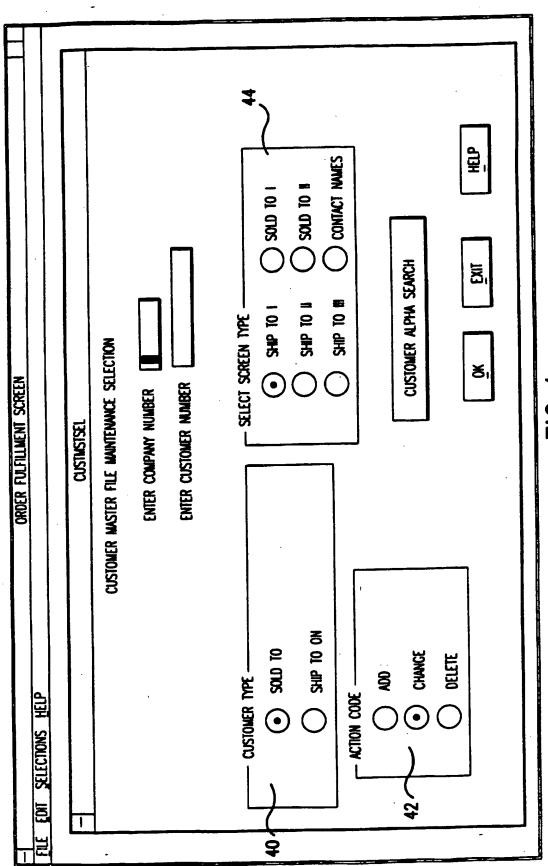
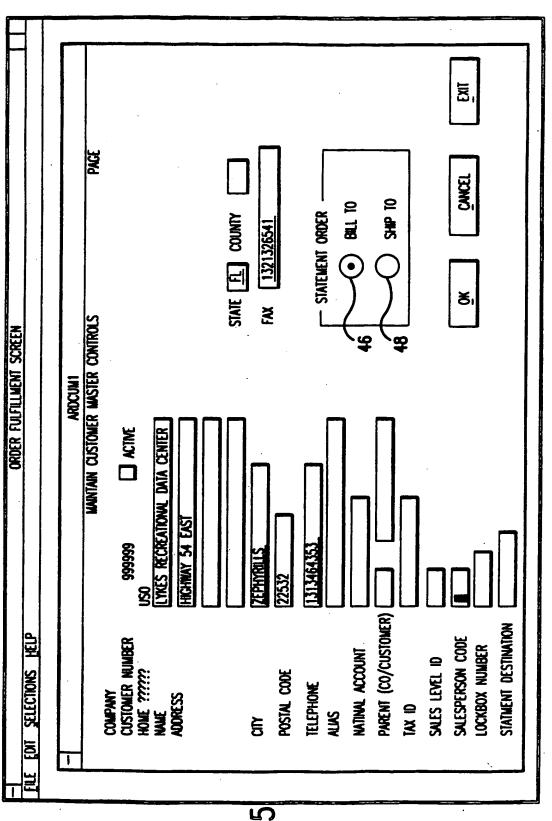


FIG. 4

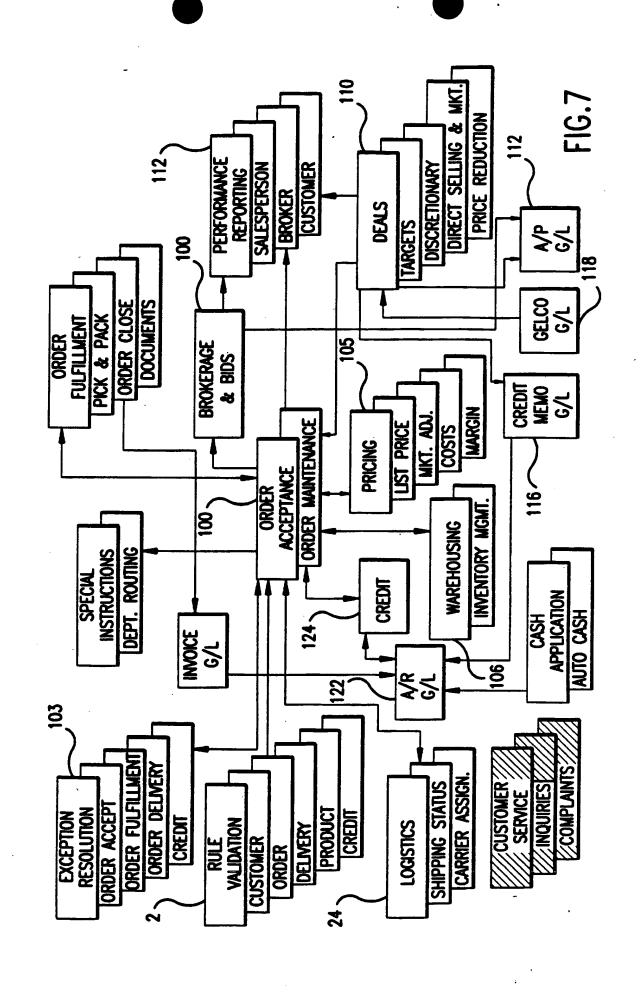


Day

FIG. 5

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FIG.6



NO.

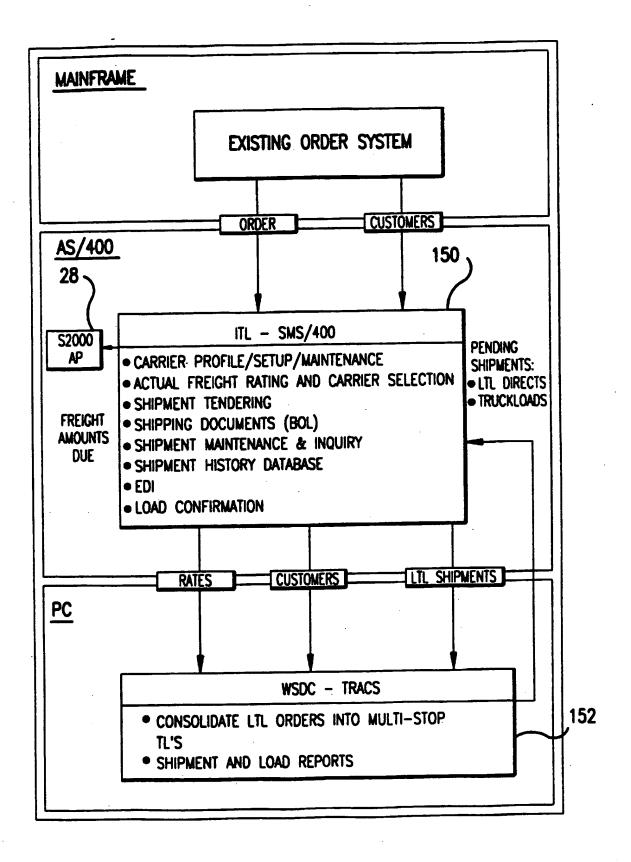


FIG.8

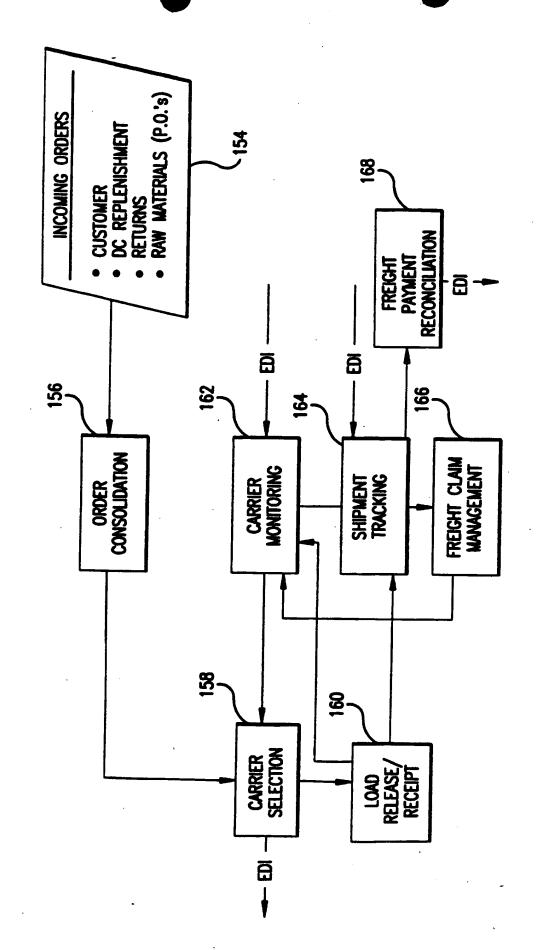
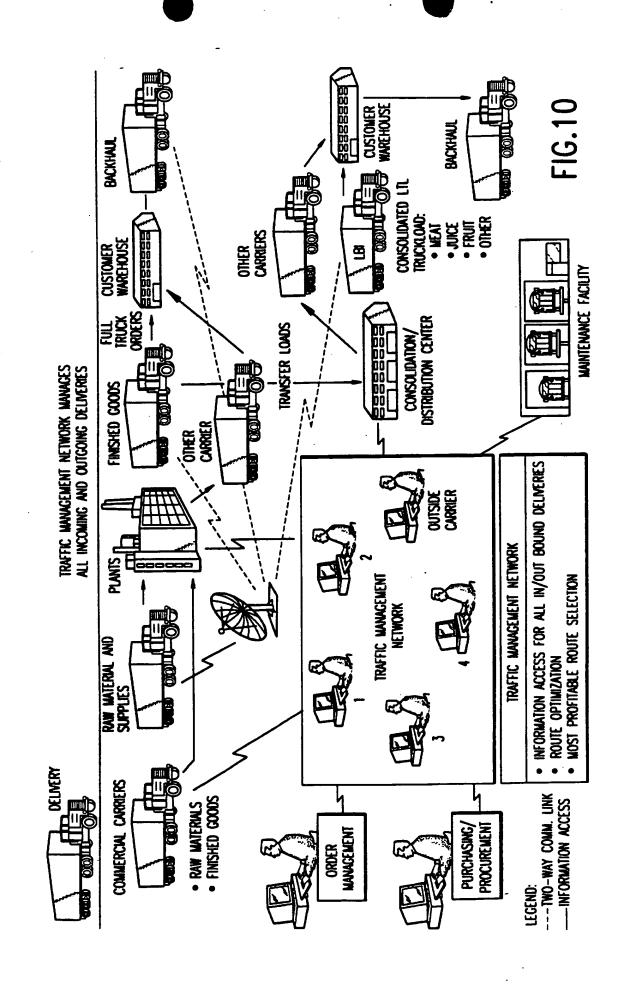
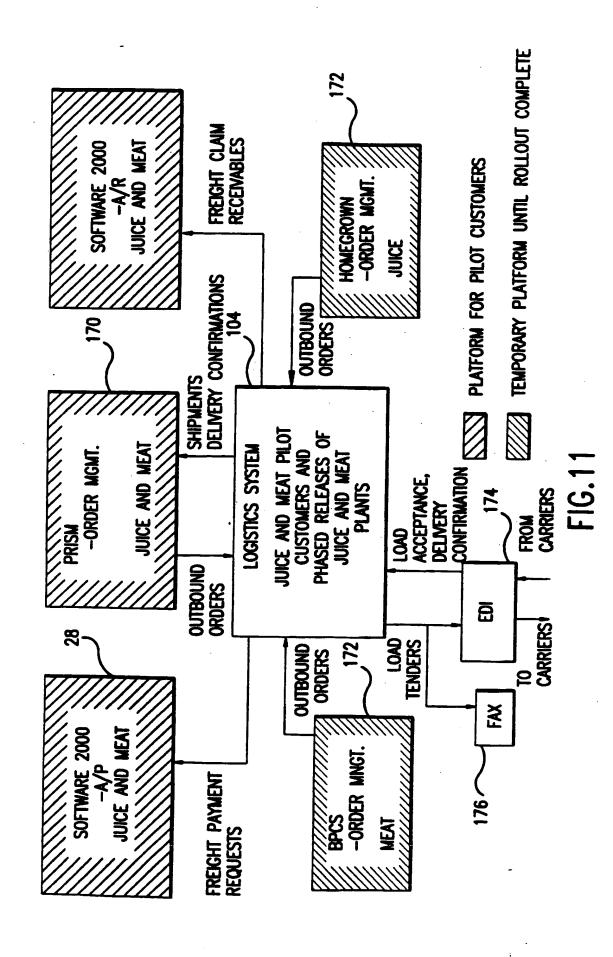


FIG.9

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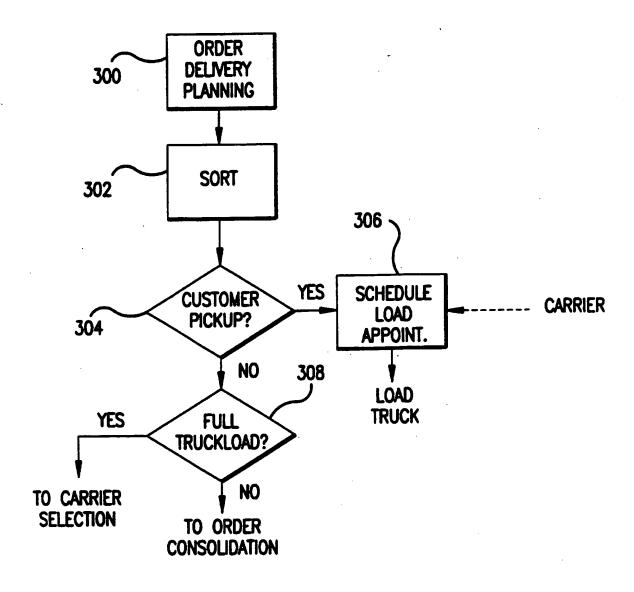


FIG.12

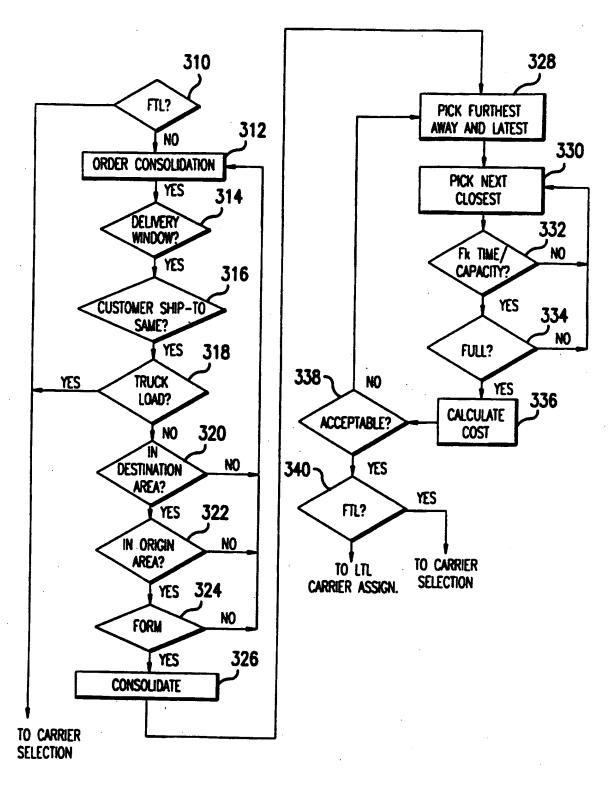


FIG.13

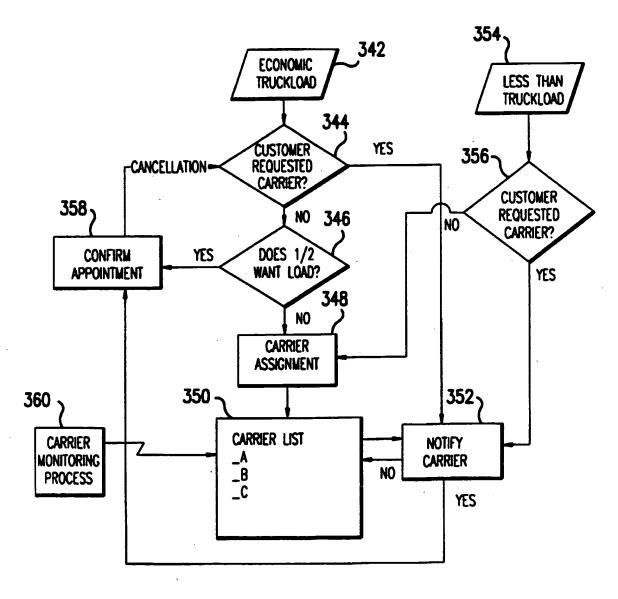
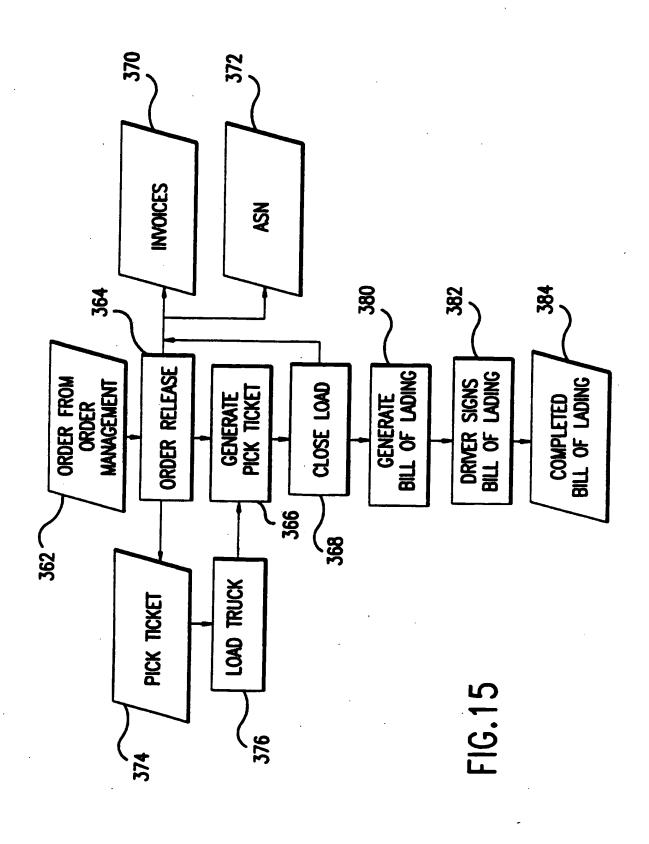


FIG.14



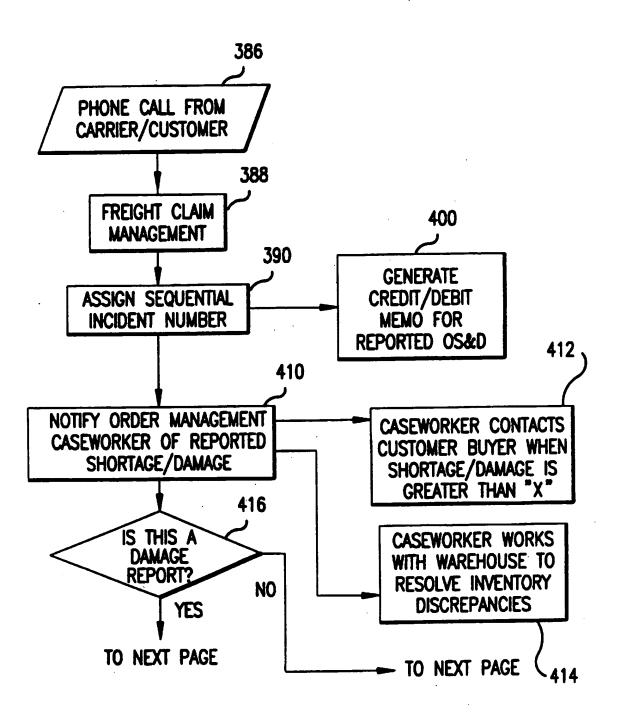
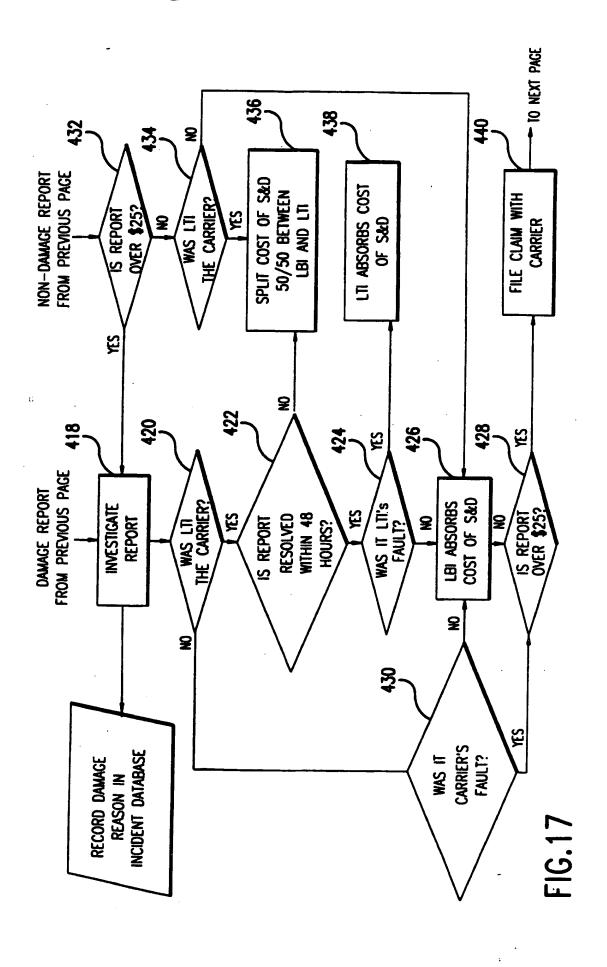


FIG.16



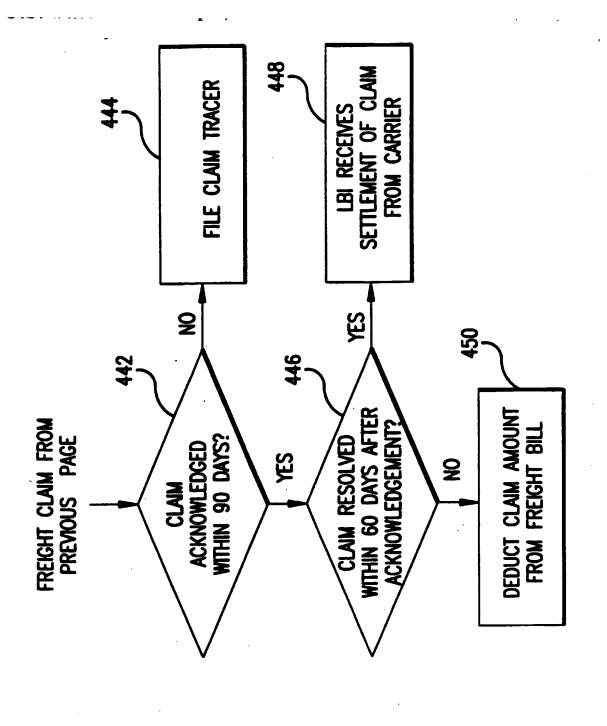


FIG. 18

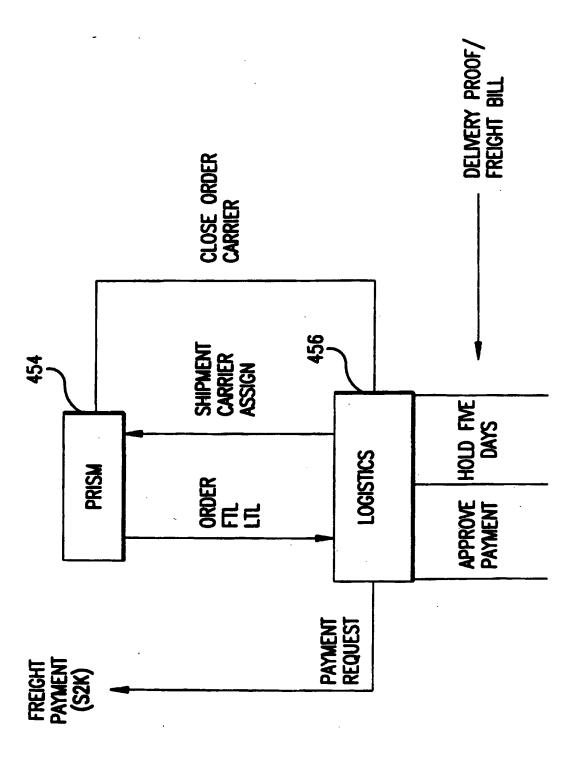
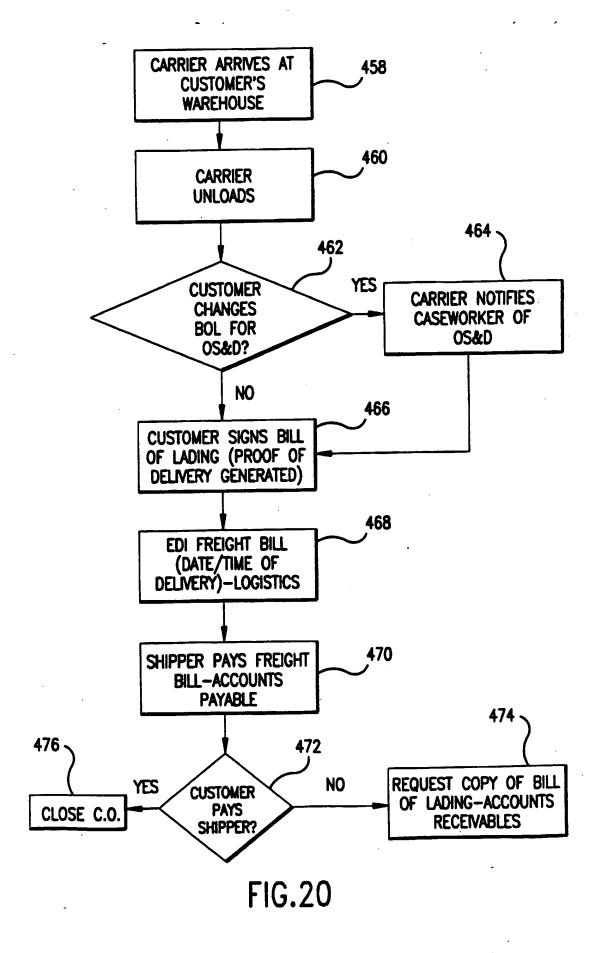


FIG.19



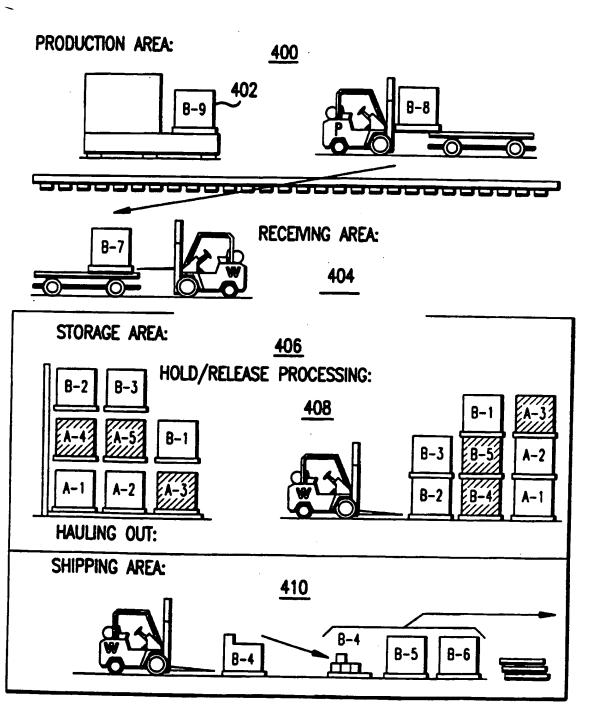
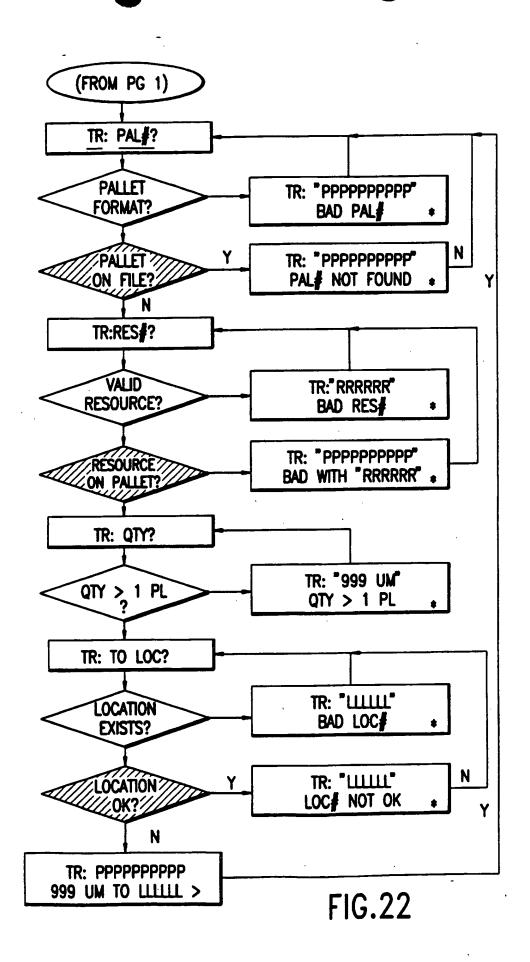


FIG.21



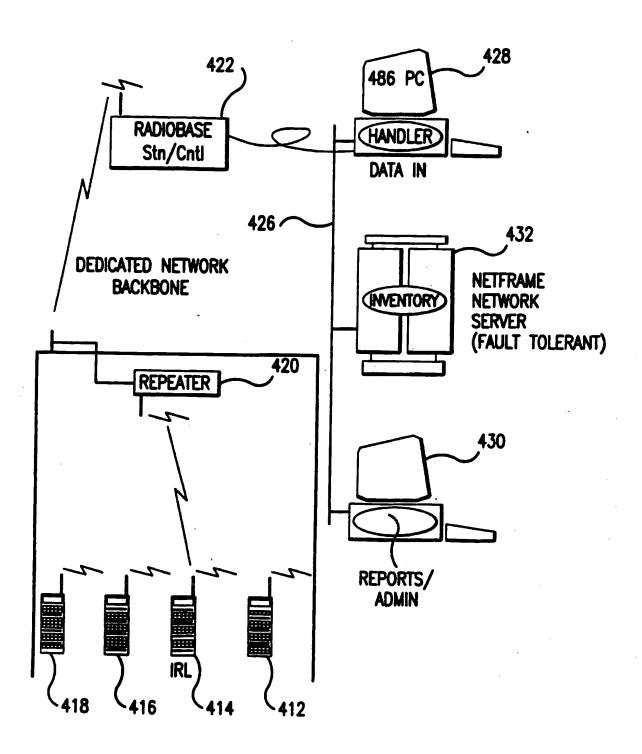
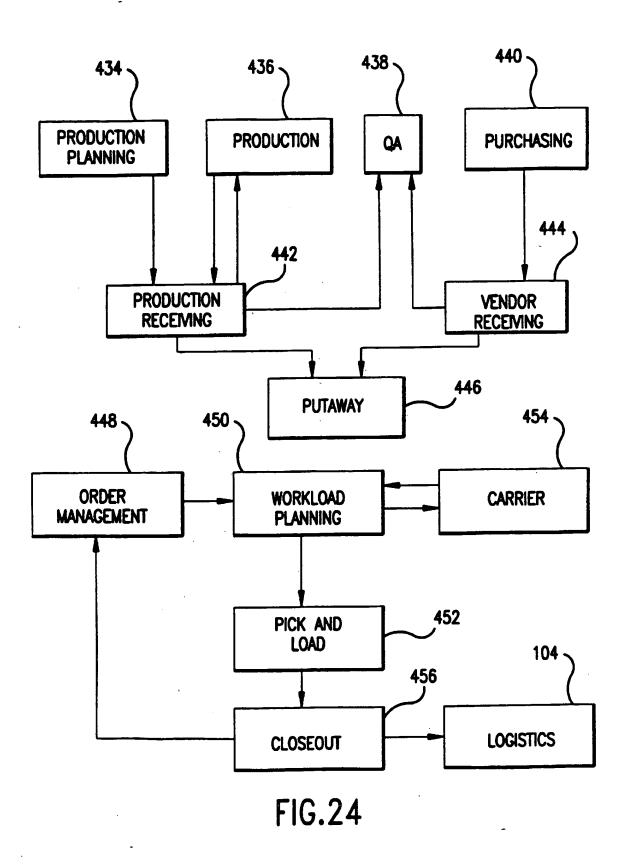
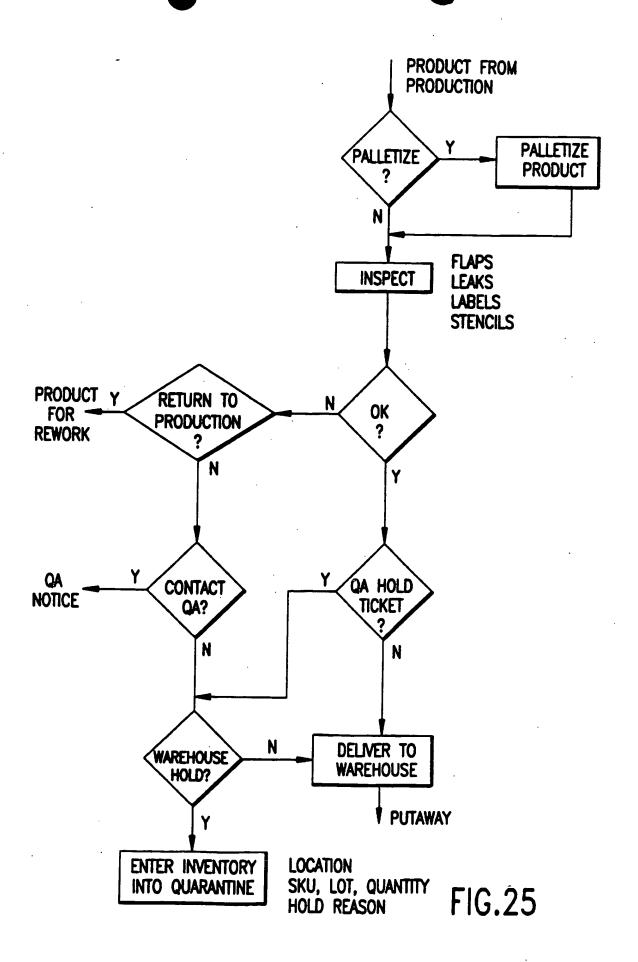
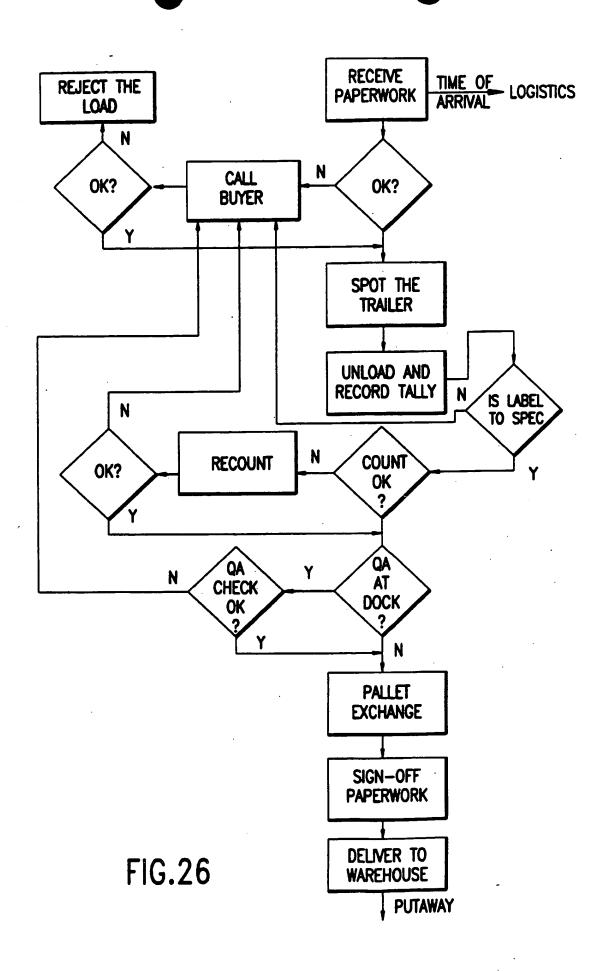


FIG.23







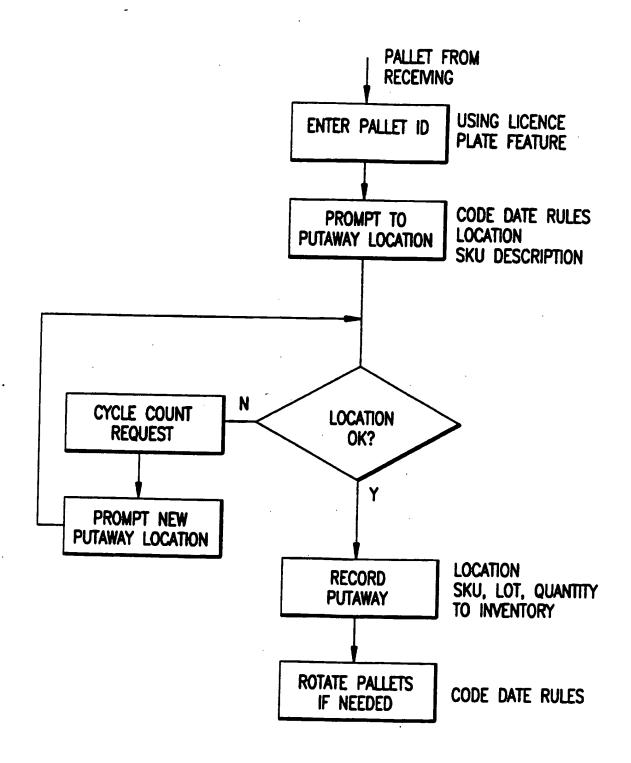


FIG.27

WORKLOAD PLANNING

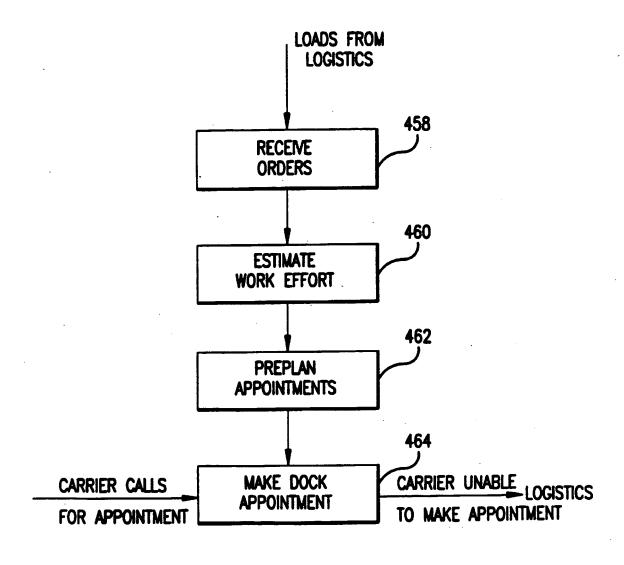


FIG.28

ORDER PICK

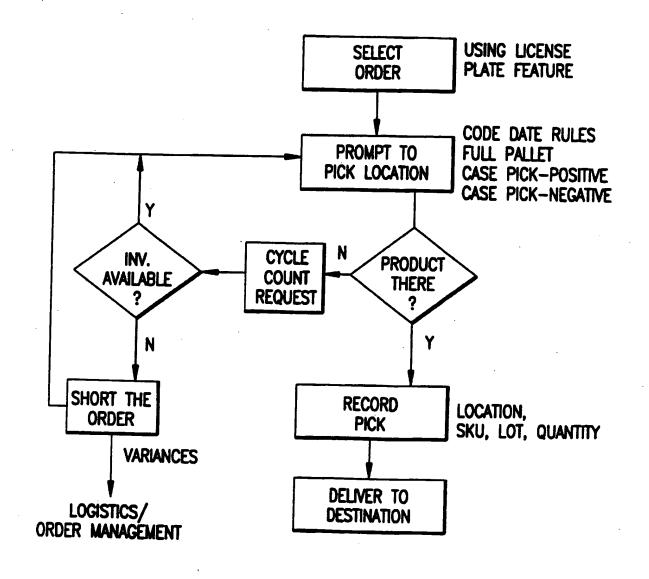
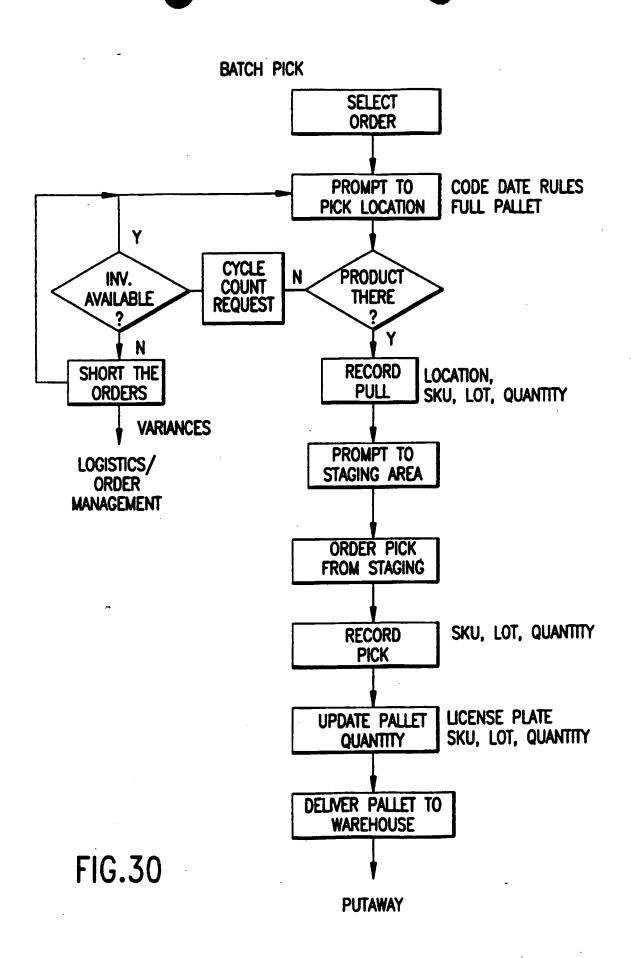


FIG.29



ORDER LOAD AND CLOSEOUT

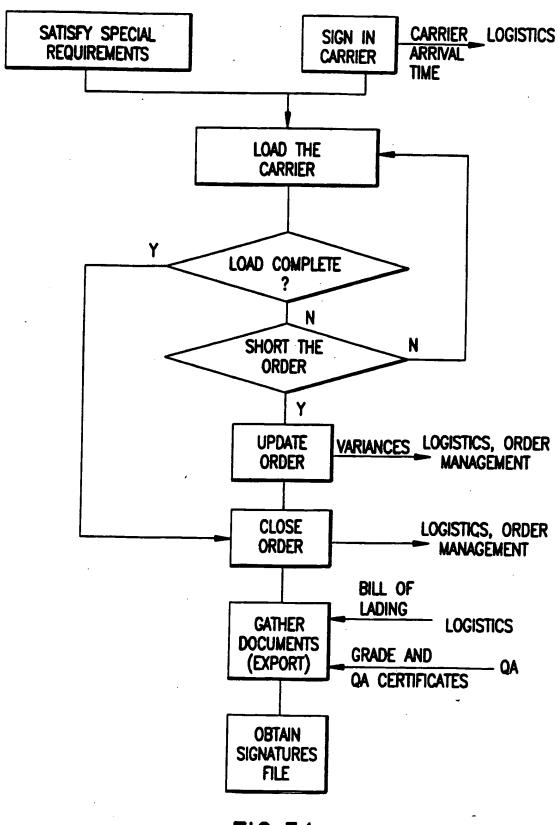
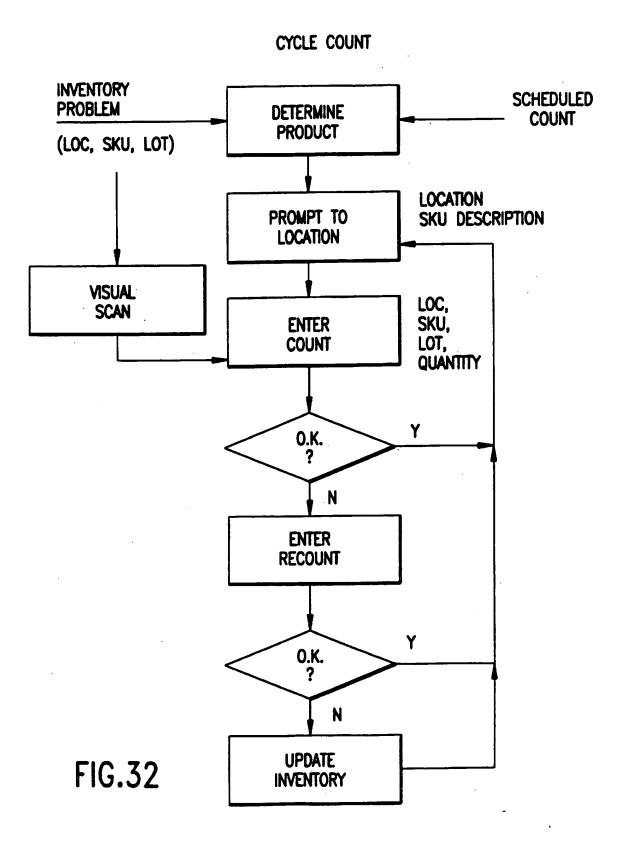
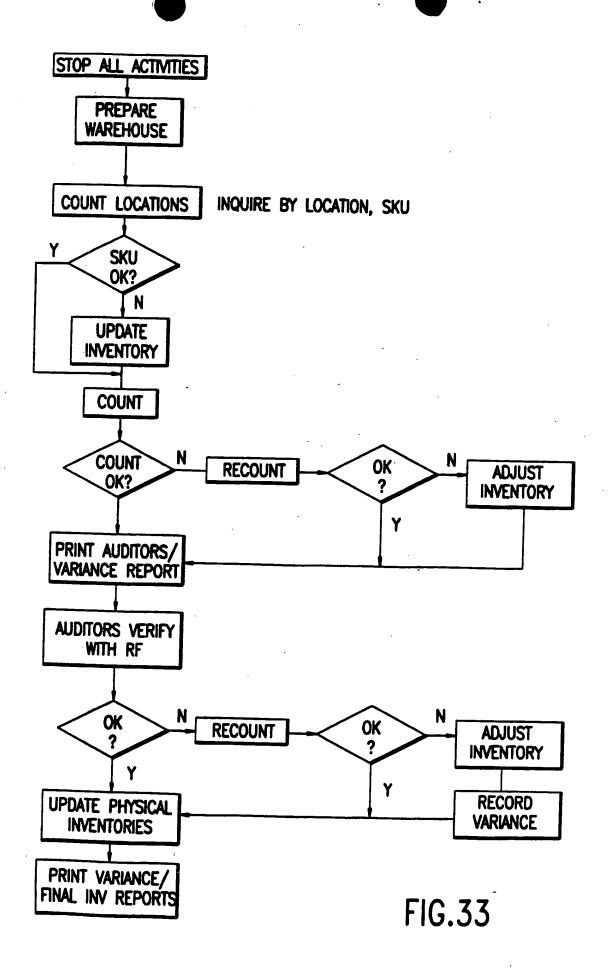


FIG.31





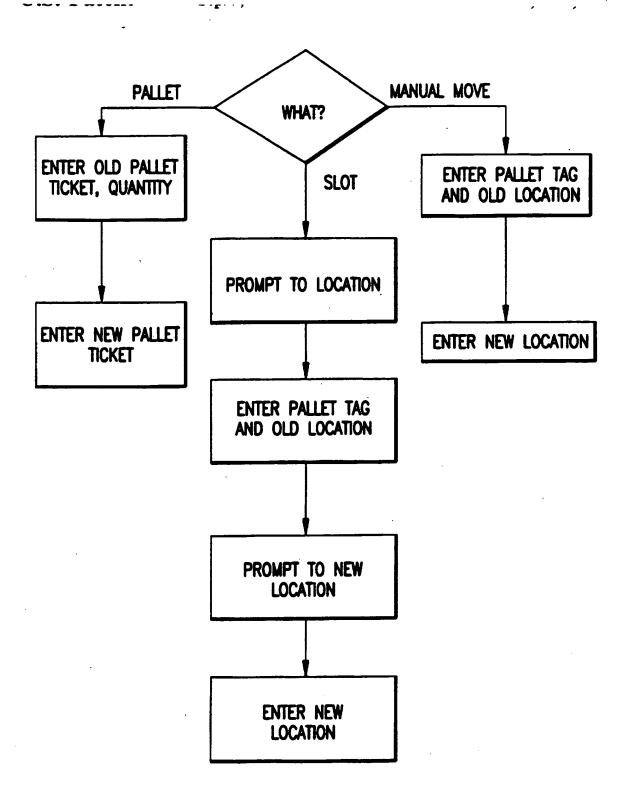
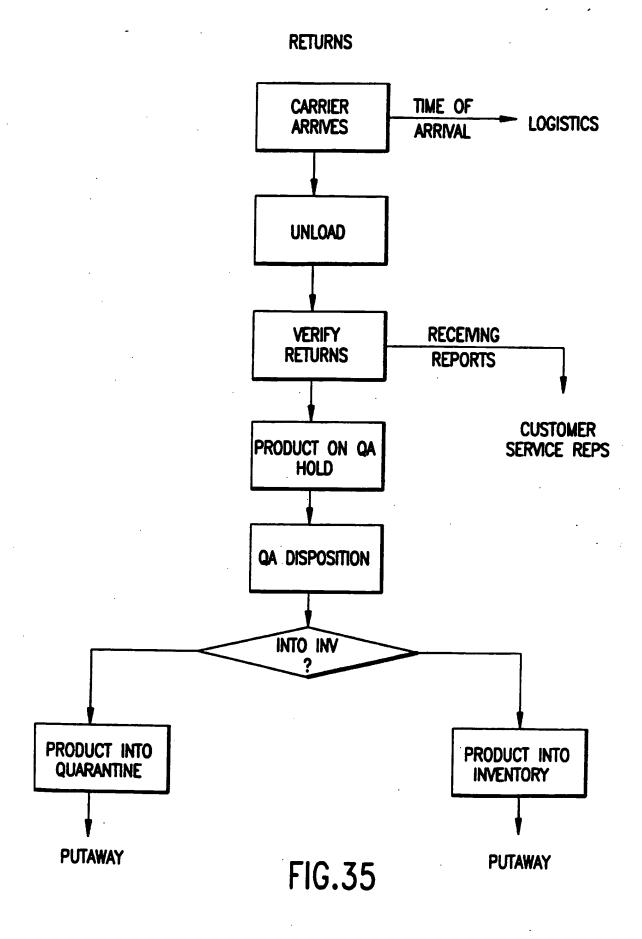


FIG.34



OUTSIDE STORAGE

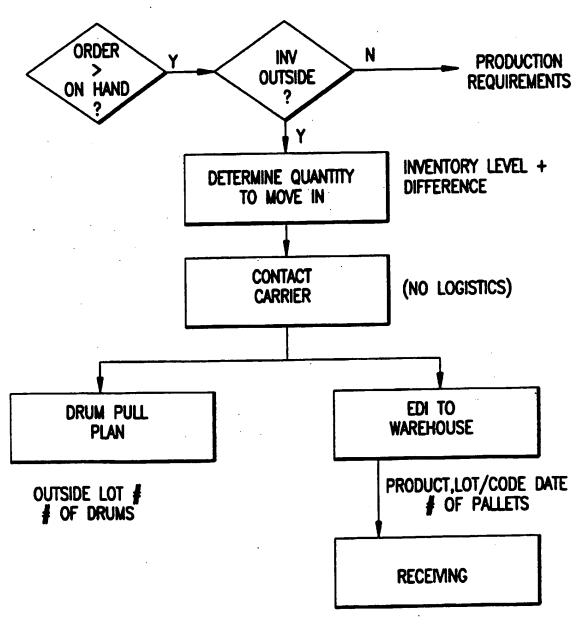
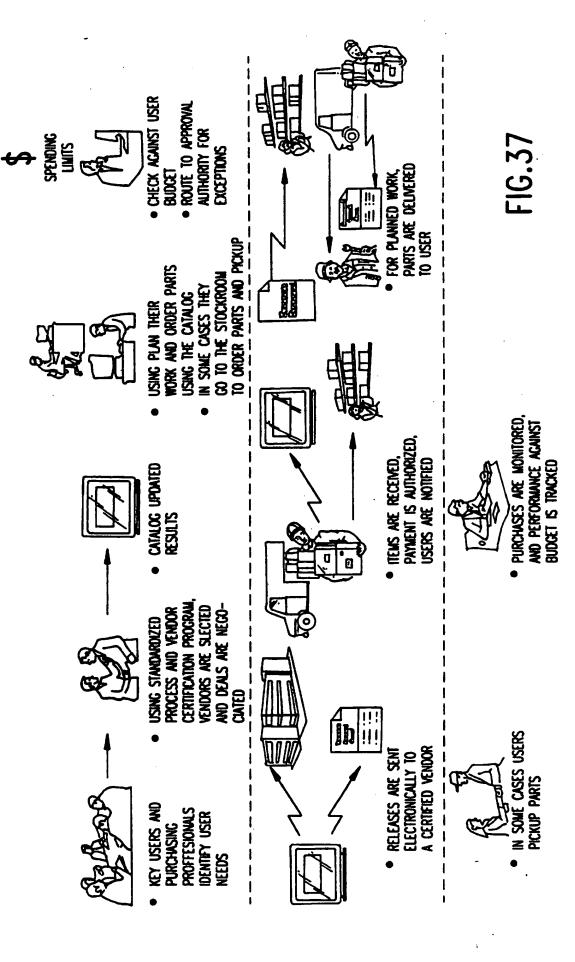
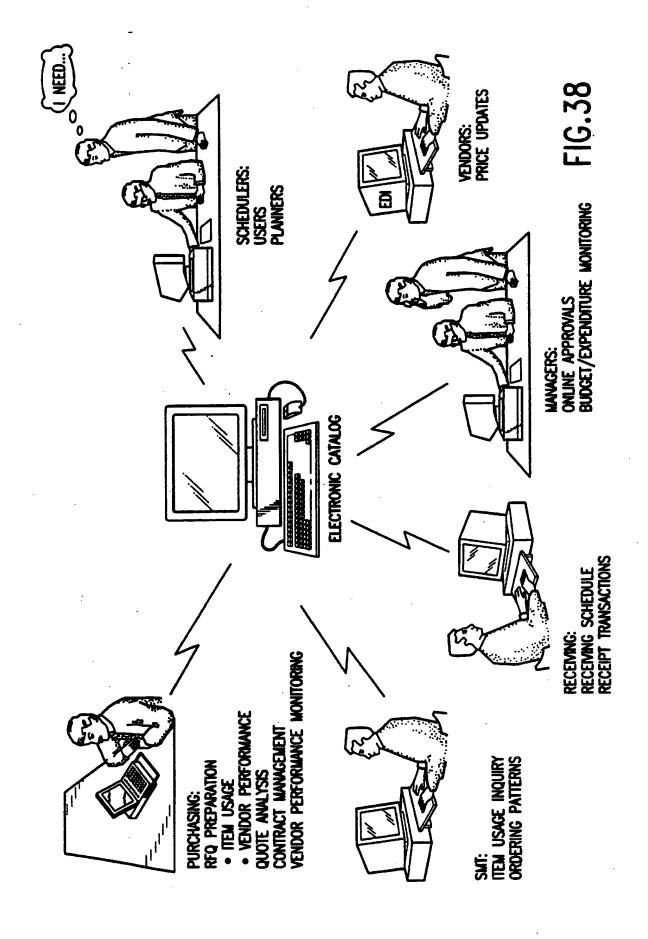


FIG.36





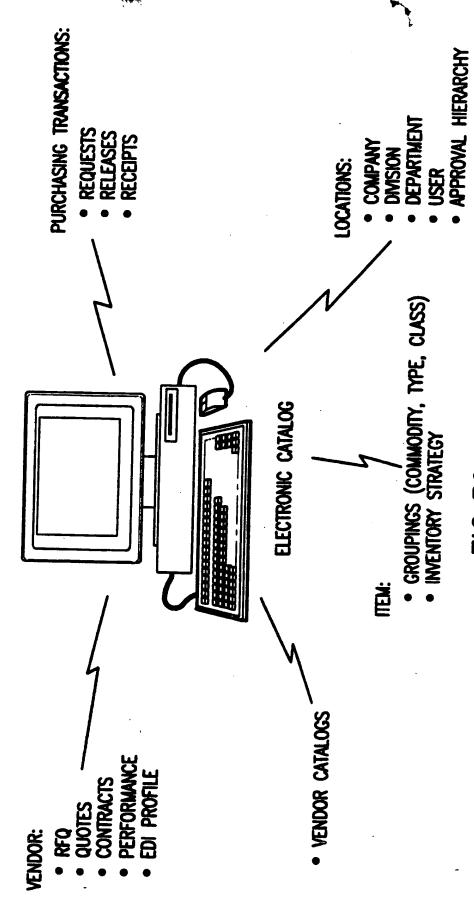


FIG. 39

